

THE SIGNIFICANCE OF HAZARD ENDPOINTS IN QUANTITATIVE RISK ANALYSIS

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**Presented At
1996 Process Plant Safety Symposium
Houston, Texas
April 1-2, 1996**

**Presented By
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ABSTRACT

The use of quantitative risk analysis (QRA) by private firms and government agencies has increased the past few years. Typically, QRA techniques are used to obtain a better understanding of the risk posed to people who live or work near hazardous materials facilities, and to aid them in preparing effective emergency response plans.

When conducting a QRA, consequence models are used to predict the size, shape, and orientation of hazard zones that could be created by releases of hazardous materials. The hazards of most interest during the QRA of a petroleum or petrochemical facility are toxic vapor clouds, fire radiation, and blast waves. In order to compute the risk associated with each of these hazards, a common measure of their consequences must be used. In public risk assessments, the common measure of consequence is typically the impact on humans exposed to each type of hazard. Therefore, the outer limits of the hazard zones predicted by the consequence models must be based on a set of modeling endpoints that are expected to produce identical impacts on humans (e.g., 1% mortality).

The endpoints of interest are normally obtained from published probit equations that are appropriate for each hazard being considered. However, for some hazards, several probit equations have been published. For a specific level of consequence, the available probit equations may calculate widely different endpoints, thus making it difficult to decide which probit equation should be deemed appropriate.

This paper compares the results of two QRAs conducted on a hydrocracking unit within a refinery. These QRAs were identical except for the endpoints selected for use in the consequence models. The individual risk contours and f/N curves generated by the two QRAs are compared to illustrate how the results of a QRA can be affected by the selection of modeling endpoints. Based on this comparison, the following conclusion is clear: industry and government agencies must agree on the hazard endpoints to be used in a QRA before consequence modeling begins or else the conclusions drawn by each group may be quite different.

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INTRODUCTION

A quantitative risk analysis typically consists of four major tasks.

1. Identifying and defining possible hazardous events (accidents) and their potential outcomes.
2. Estimating the annual probability of occurrence of each potential outcome of each hazardous event.
3. Calculating the consequences of each potential outcome of each hazardous event.
4. Combining the probabilities and consequences to arrive at estimates of individual and societal risks.

Within each of these tasks, there are numerous factors that influence the results of the QRA. Among those factors are the hazard endpoints the risk analyst has chosen to define the boundaries of hazard zones during consequence modeling.

When conducting a QRA, consequence models are used to predict the size, shape, and orientation of hazard zones that could result from hazardous events. The hazards of most interest during the QRA of a petroleum or petrochemical facility are toxic vapor clouds, fires, and explosions. A common measure of their consequences must be used to ensure consistency when computing the risk associated with each of these hazards. The measure of consequence typically used in public risk assessments is the impact each hazard has on humans. Thus, in order to be consistent, the boundaries of the hazard zones predicted by the consequence models must be based on hazard endpoints that are expected to produce identical impacts on humans, such as 1% mortality of the exposed population.

If the endpoints are not consistent from one hazard to another, the QRA results may be biased, with one type of hazard appearing to be responsible for more than its “fair share” of the overall risk. Also, if the endpoints for one or more of the hazards are incorrect, the predicted hazard zones will either be larger or smaller than they should be, thereby increasing or decreasing the calculated risk.

The endpoints of interest are normally obtained from published probit equations that are appropriate for each hazard being considered. However, for some hazards, several different probit equations have been published. The endpoints calculated by different probit equations can vary widely, leading to large differences in predicted consequences, which influence the calculated risk. When confronted with two or more probit equations for a single hazard, it is often difficult to decide which one is appropriate.

The remainder of this paper describes the probits chosen to define the hazard endpoints in a QRA, and illustrates how the results can be affected by those choices. In order to make this comparison, two QRAs were conducted on a refinery hydrocracking unit (HCU). The two QRAs are identical, except for the endpoints used in the consequence modeling.

PHYSIOLOGICAL EFFECTS OF TOXIC GASES, FIRES, AND EXPLOSIONS

The QRAs performed on the HCU involved the evaluation of thousands of potential hazardous material releases. Each potential release may result in one or more of the following hazards.

- Exposure to toxic gas
 - Hydrogen sulfide
- Exposure to thermal radiation
 - Pool fire
 - Torch fire
 - Flash fire
- Exposure to explosion overpressure
 - Vapor cloud explosion

Physiological Effects of Hydrogen Sulfide

The physiological effects of an airborne toxic gas depend on the concentration of the toxic gas in the air being inhaled, and the length of time an individual is exposed to this concentration. The combination of concentration and time is referred to as dose. In risk studies that involve toxic gases, probit equations are commonly used to quantify the expected rate of fatalities for the exposed population. Probit equations are based on experimental dose-response data and take the following form.

$$Pr = a + b \ln (C^n \cdot t)$$

where: Pr = probit
 C = concentration of toxic vapor in the air being inhaled (ppmv)
 t = time of exposure (minutes) to concentration C
 $a, b,$ and n = constants
 $C^n \cdot t$ = dose

According to probit equations, all combinations of concentration and time that result in an equal dose also result in equal values for the probit and therefore produce equal expected fatality rates for the exposed population.

There are several probit equations available for H₂S. Two of them are:

$$Pr = -31.42 + 3.008 \ln (C^{1.43} \cdot t) \text{ [Perry and Articola, 1980]}$$

$$Pr = -36.20 + 2.366 \ln (C^{2.5} \cdot t) \text{ [GASCON2, 1990]}$$

Dispersion calculations are often performed assuming a one-hour exposure to the gas. This is particularly true with air pollution studies since these studies are typically concerned with long-term exposures to low concentration levels. For accidental releases of toxic gases, shorter exposure times may be warranted since durations of many accidental releases are less than an hour. In the QRAs, the calculations were performed for various exposure times (and concentration levels), dependent on the duration and nature of the release.

When using a probit equation, the value of the probit (Pr) that corresponds to a specific dose must be compared to a statistical table to determine the expected fatality rate. For example, if $Pr = 2.67$, the expected fatality rate is 1%. Using the Perry and Articola probit equation given above, the dose that equates to a 1% fatality rate is 158 ppmv for 60 minutes, or 256 ppmv for 30 minutes, or 416 ppmv for 15 minutes, etc., as shown in Table 1. Using the GASCON2 H₂S probit yields significantly different H₂S concentrations for the same exposure times and mortality levels, as shown in Table 1. Figure 1 presents the same information in graphical form.

Physiological Effects of Exposure to Radiation from Fires

The physiological effects of fire on humans depend on the rate at which heat is transferred from the fire to the person, and the time the person is exposed to the fire. Even short-term exposure to high heat flux levels may be fatal. This situation could occur to persons wearing ordinary clothes who are inside a flammable vapor cloud (defined by the lower flammable limit) when it is ignited. In risk analysis studies, it is common practice to make the simplifying assumption that all persons inside a flammable cloud at the time of ignition are killed and those outside the flammable zone are not [Cox, 1993].

Table 1
Hazardous H₂S Concentration Levels for Various Exposure Times

Exposure Time (minutes)	Probit Value	Mortality Rate* (percent)	Perry and Articola Probit		GASCON2 Probit	
			H ₂ S Concentration (ppmv)	H ₂ S Dose (ppmv ^{1.43} •min)	H ₂ S Concentration (ppmv)	H ₂ S Dose (ppmv ^{2.5} •min)
5	2.67	1	897	83,000	375	13,640,479
	5.00	50	1,543	181,000	445	36,518,746
	7.33	99	2,652	392,000	825	97,771.021
15	2.67	1	416	83,000	242	13,640,479
	5.00	50	715	181,000	359	36,518,746
	7.33	99	1,230	392,000	532	97,771.021
30	2.67	1	256	83,000	183	13,640,479
	5.00	50	441	181,000	272	36,518,746
	7.33	99	758	392,000	403	97,771.021
60	2.67	1	158	83,000	139	13,640,479
	5.00	50	271	181,000	206	36,518,746
	7.33	99	467	392,000	305	97,771.021

*Percent of exposed population fatally affected.

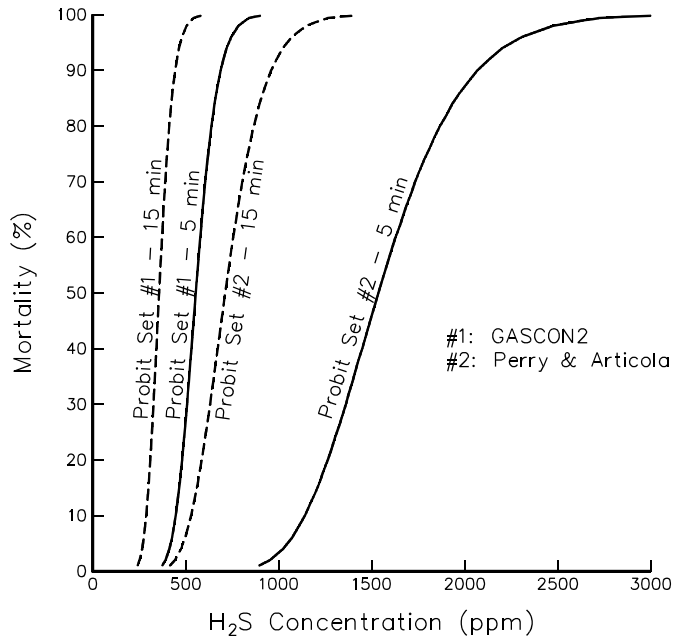


Figure 1

In the event of a torch fire or pool fire, the radiation levels necessary to cause injury to the public must be defined as a function of exposure time. The following probit equation for thermal radiation was developed for the U.S. Coast Guard [Tsao and Perry, 1979].

$$Pr = -36.378 + 2.56 \ln \left[t \left(I^{4/3} \right) \right]$$

where: t = exposure time, seconds
 I = effective radiation intensity, W/m²

TNO has published a different probit equation for thermal radiation [Opschoor, van Loo, and Pasman, 1992].

$$Pr = -37.23 + 2.56 \ln \left[t \left(I^{4/3} \right) \right]$$

Table 2 presents the probit results for several exposure times that would be appropriate for torch or pool fires. The graphical forms of the radiation probit equations for different exposure times are presented in Figure 2.

Table 2
Hazardous Radiation Levels for Various Exposure Times

Exposure Time (sec)	Probit Value	Mortality Rate* (percent)	Tsao and Perry Probit		Opschoor, et al., Probit	
			Flux (kW/m ²)	Dose ((kW/m ²) ^{4/3} •sec)	Flux (kW/m ²)	Dose ((kW/m ²) ^{4/3} •sec)
10	2.67	1	16.6	422	21.3	588
	5.00	50	32.8	1,049	42.1	1,463
	7.33	99	64.9	2,605	83.3	3,634
15	2.67	1	12.2	422	15.7	588
	5.00	50	24.2	1,049	31.1	1,463
	7.33	99	47.9	2,605	61.5	3,634
30	2.67	1	7.27	422	9.33	588
	5.00	50	14.4	1,049	18.5	1,463
	7.33	99	28.5	2,605	36.7	3,634
60	2.67	1	4.32	422	5.55	588
	5.00	50	8.55	1,049	11.0	1,463
	7.33	99	16.9	2,605	21.7	3,634

*Percent of exposed population fatally affected.

Physiological Effects of Explosion Overpressures

The physiological effects of explosion overpressures depend on the peak overpressure that reaches the person. Direct exposure to high overpressure levels may be fatal. If the person is far enough from the edge of the exploding cloud, the overpressure is incapable of directly causing fatal injuries, but may indirectly result in a fatality. For example, a blast wave may collapse a structure which falls on a person. The fatality is a result of the explosion even though the overpressure that caused the structure to collapse would not directly result in a fatality if the person were in an open area.

In the event of a vapor cloud explosion, the overpressure levels necessary to cause injury to the public are typically defined as a function of peak overpressure, without regard to exposure time. Persons who are exposed to explosion overpressures have no time to react or take shelter; thus, time does not enter into the relationship. Work sponsored by the Health and Safety Commission [HSE, 1991] produced the following probit relationship based on peak overpressure.

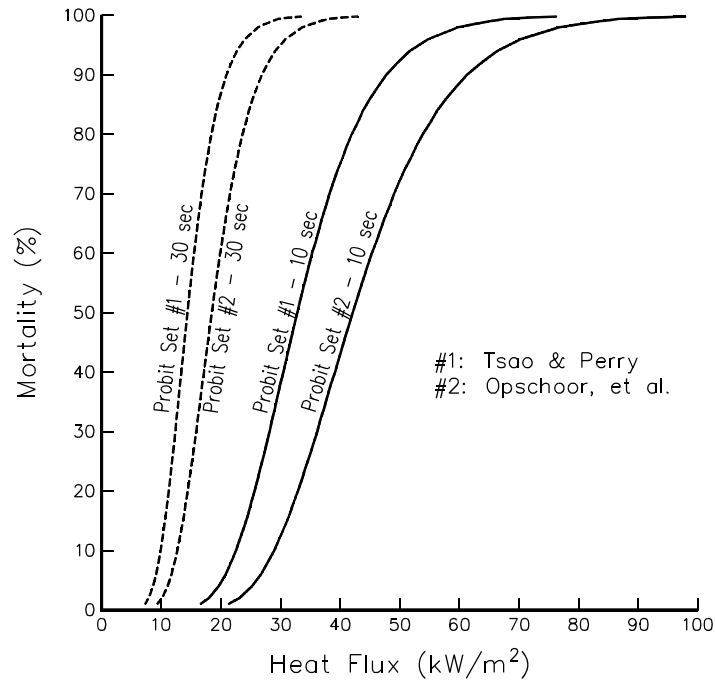


Figure 2

$$Pr = 1.47 + 1.37 \ln(p)$$

where: p = peak overpressure, psig

During the Canvey Island study [HSE, 1981], the following explosion/lethality relationships were used.

$p = 1$ psig	1% mortality
$p = 5$ psig	50% mortality
$p = >7$ psig	95% mortality

Although not a probit in the form of those presented earlier in this paper, the Canvey explosion/lethality relationship will be used as a second probit.

Table 3 presents the probit results for 1%, 50%, and 95% fatalities. The graphical form of the explosion probit equation is presented in Figure 3.

CHOICE OF HAZARD ENDPOINTS

For the purposes of this study, the H₂S toxicity, fire radiation, flash fire, and explosion overpressure probits were divided into the following groups. The probits in Set #1 were used in one QRA; the second QRA used the probits in Set #2 (see Table 4).

These groupings could be changed since there are no interdependencies among the different probits. Thus, there is the opportunity to have sixteen different sets of H₂S/radiation/flash fire/overpressure probits. Since only one flash fire probit was used, the number of possible combinations is reduced to eight. Considering that there are many other probits available, the number of possible combinations is actually much higher.

Table 3
Hazardous Explosion Overpressure Levels

Probit Value	Mortality Rate* (percent)	HSE Probit	HSE (Canvey) Relationship
		Peak Overpressure (psig)	Peak Overpressure (psig)
2.67	1	2.4	1
5.00	50	13.1	5
6.64	95	43.5	7

* Percent of exposed population fatally affected.

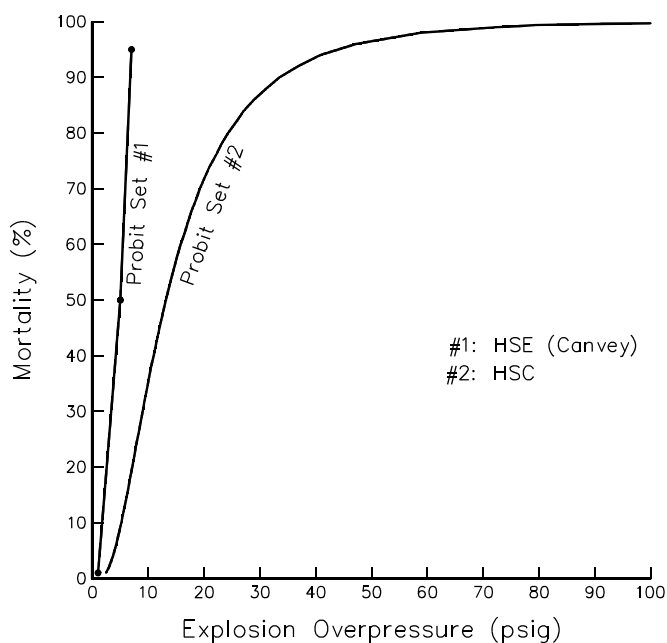


Figure 3

Table 4
Probit Sets

Hazard	Probit Set #1	Probit Set #2
H ₂ S toxicity	GASCON2	Perry and Articola
Fire radiation	Tsao and Perry	Opschoor, et al.
Flash fire	Cox	Cox
Overpressure	HSE (Canvey)	HSE

The following example illustrates how the choice of hazard endpoints can affect the sizes of the potentially fatal hazard zones that could result from a single release.

Release = Rupture of 6-inch feed line to depropanizer

Atmospheric conditions

Wind speed = 10 mph
 Stability = Pasquill D (neutral)
 Air temperature = 68°F
 Relative humidity = 70%

Fluid conditions

Temperature	= 225°F	
Pressure	= 370 psig	
Fluid composition	= <u>component</u>	<u>mole percent</u>
	hydrogen	0.0177
	nitrogen	0.0118
	methane	0.5138
	ethane	1.1793
	hydrogen sulfide	4.2325
	propane	11.3730
	isobutane	19.7201
	<i>n</i> -butane	11.2922
	isopentane	27.6046
	<i>n</i> -hexane	24.0550

CANARY by Quest® was used to perform consequence modeling calculations to the endpoints defined by the two probit sets. The results of these calculations are summarized in Table 5

As shown in Table 5, probit Set #1 produces larger hazard distances than probit Set #2. The differences may not be large for a single scenario such as this (a single release under a specified wind condition, etc.), but the differences will be compounded within the framework of a QRA study.

COMPARISON OF QRA RESULTS

Individual Risk Contours for the HCU

Figure 4 presents the individual risk contours for the QRA in which the hazard endpoints were defined by the probits in Set #1. Likewise, Figure 5 presents the individual risk contours for the QRA in which the hazard endpoints were defined by the probits in Set #2.

When viewing these figures, it is important to note that the risk contours represent the annual risk of being EXPOSED to potentially fatal doses of H₂S, radiant heat, or explosion overpressures. If the probability of ignition of flammable vapor clouds is assumed to be independent of population density, the individual risk contours will not be affected by the number of persons living or working in the area around the facility. Thus, a person located on the 1.0 x 10⁻⁶ individual risk contour for one year has one chance in a million of being fatally injured by the hazards associated with releases of hazardous fluids from within the HCU, regardless of how many other persons are located in the same area.

Table 5
Hazard Distances for Depropanizer Feed Line Rupture
(10 mph/D)

Hazard	Mortality Rate (percent)	Downwind Distance (ft) to Mortality Rate	
		Probit Set #1	Probit Set #2
H ₂ S toxicity (5-minute exposure)	1	333	187
	50	261	153
	99	215	108
Fire radiation, torch fire (30-second exposure)	1	254	243
	50	230	224
	99	214	208
Flash fire	100	237	237
Explosion overpressure	1	364	259
	50	230	202
	95	214	0

f/N Curves for the HCU

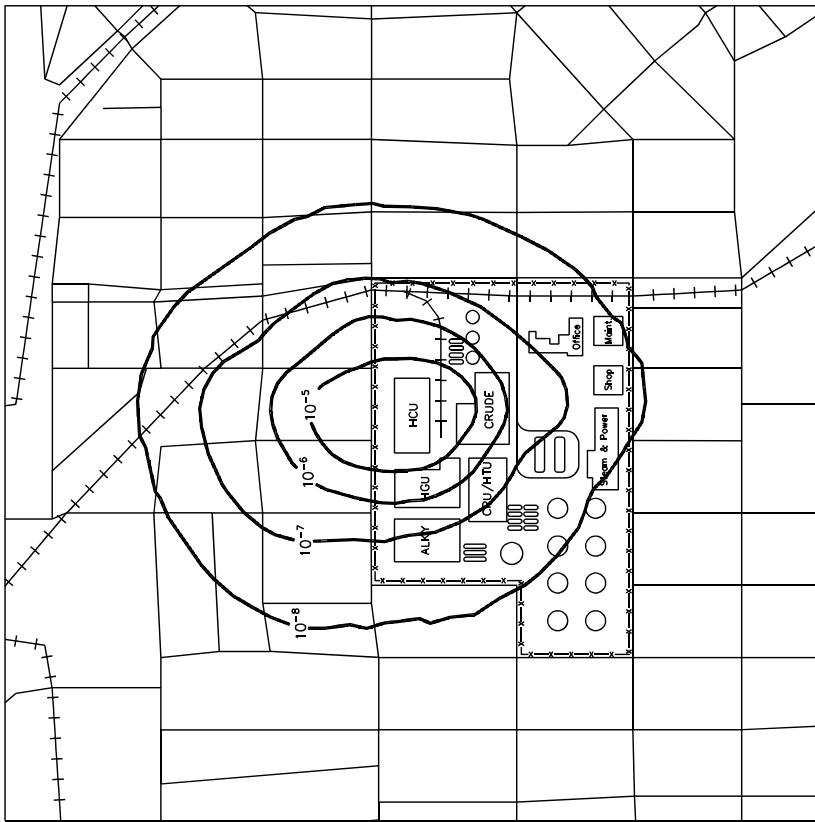
The *f/N* curve is another method that is commonly used to present the results of a QRA. The *f/N* curves for both HCU QRAs are shown in Figure 6.

An *f/N* curve is a cumulative plot of the probability of occurrence and expected number of fatalities for each potential outcome of each release event that is included in the QRA. Thus, for any point on either *f/N* curve in Figure 6, *f* represents the annual frequency of *N* OR MORE persons being fatally injured by the hazards associated with releases of hazardous fluids from within the HCU. Since the expected number of fatalities for any specific incident is influenced by the local population density and distribution, *f/N* curves represent societal risk rather than individual risk.

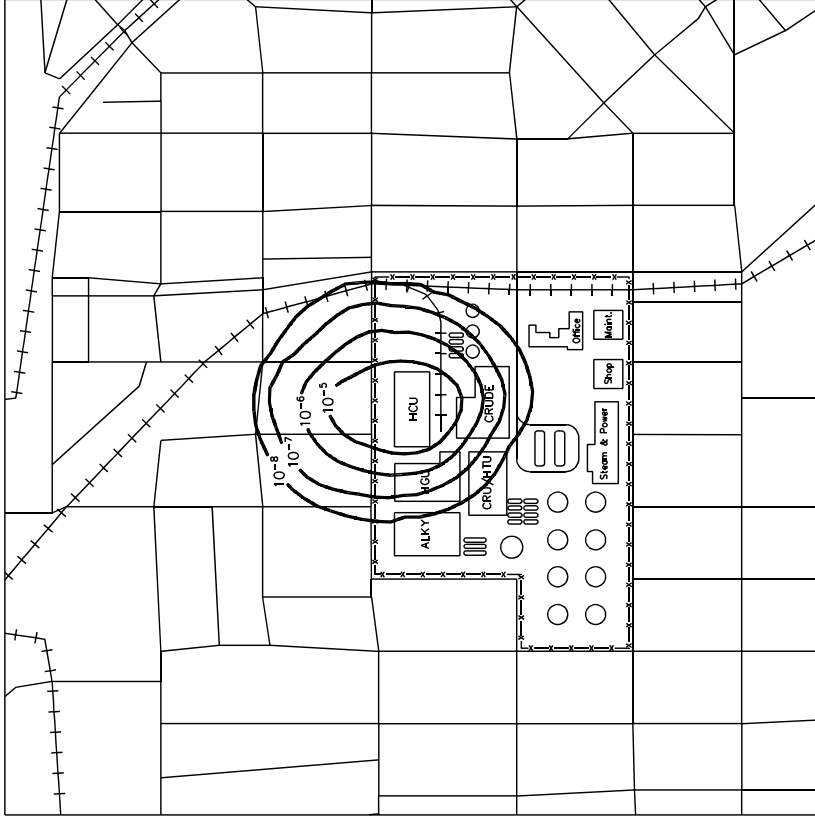
CONCLUSIONS

This paper compared the results of two QRAs for a hydrocracking unit within a refinery that borders a residential neighborhood. The two QRAs were identical except for the hazard endpoints chosen. Probit relations for the various hazards—toxicity, radiation, and overpressure—were presented and discussed. Two sets of probit relations were chosen for use in the QRAs.

The results of the QRAs show that significant differences in the individual and societal risks associated with the HCU can result by simply choosing different hazard endpoints (i.e., probits). As industry and government turn to QRA studies to aid in the determination of risk acceptability for new and existing facilities, the following conclusion is clear: both must agree on the hazard endpoints to use in a study or the conclusions drawn by each group may be quite different.



Individual Risk Contours for Probit Set #1



Individual Risk Contours for Probit Set #2

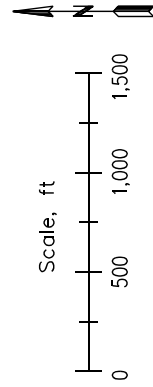


Figure 4

Figure 5

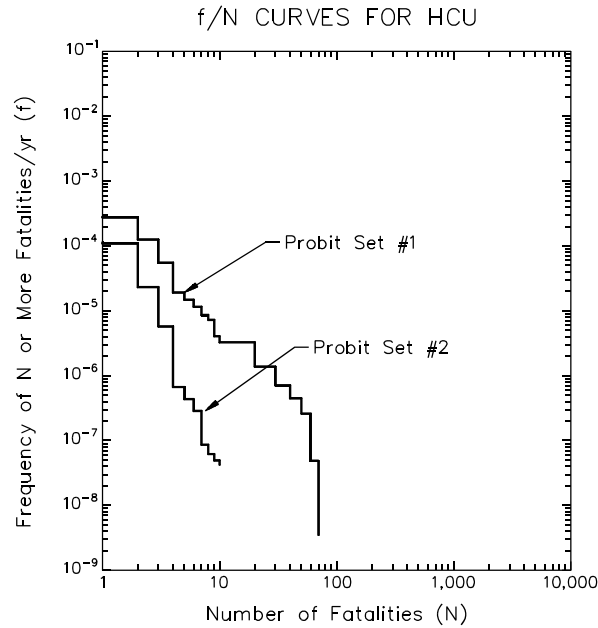


Figure 6

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